(ASE BP/G-32574A)



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## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN RE APPLICATION OF

BETZ ET AL.

**APPLICATION NO: 10/520,569** 

FILED: November 29, 2005

FOR: LIQUID FORMULATIONS WITH HIGH CONCENTRATION OF

HUMAN GROWTH HORMONE (HGH) COMPRISING PHENOL

Commissioner for Patents PO Box 1450 Alexandria, VA 22313-1450

## PETITION FOR EXTENSION OF TIME

Sir:

The Notice of Non-Compliant Amendment of September 19, 2007 has a shortened statutory time set to expire on October 19, 2007. A one-month extension is hereby requested pursuant to 37 CFR §1.136(a).

Please charge Deposit Account No. 19-0134 in the name of Novartis in the amount of \$120 for payment of the extension fee. An additional copy of this paper is here enclosed. The Commissioner is hereby authorized to charge any additional fees under 37 CFR §1.17 which may be required, or credit any overpayment, to Account No. 19-0134 in the name of Novartis.

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120.00 DA

Novartis Corporate Intellectual Property One Health Plaza, Building 104 East Hanover, NJ 07936-1080

Date: November 8, 2007

Respectfully submitted,

Mark I. Bowditch attorney for Applicants Reg. No. 40,315

Phone No. (609) 627-8550